

Clarity. Total Petrochemicals Polypropylene 7425, a random copolymer, exhibits excellent clarity when molded in polished molds.

Impact. 7425 produced molded parts with measurably improved impact compared with parts molded from polypropylene homopolymers.

Regulatory. 7425 has passed USP Class VI testing, an all ingredients meet the chemical registration requirements of TSCA (U.S.) and DSL (Canada). 7425 complies with all applicable FDA regulations for food contact applications.

Recommended Application. 7425 is recommended for injection molding medical devices and disposables, clear food containers and specialty housewares.

Processing. 7425 resin processes on conventional injection molding equipment with typical melt temperatures of 390-450°F (200-232°C). Call the nearest Total Petrochemicals Polypropylene Sales Office for additional information.

<u>Resin Properties⁽¹⁾</u>	<u>Typical Value</u>	<u>ASTM Method</u>
Melt Flow, g/10 min.	4	D-1238 Condition "L"
Density, g/cc	0.900	D-1505
Melting Point, °F (°C)	293 (145)	DSC ⁽²⁾
 <u>Mechanical Properties⁽¹⁾</u>		
Tensile, psi (M Pa)	3,200 (22.1)	D-638
Elongation, %	11	D-638
Tensile Modulus, psi (M Pa)	110,000 (760)	D-638
Flexural Modulus, psi (M Pa)	90,000 (620)	D-790
Izod Impact @ 73°F		D-256A
Notched - ft.lb./in. (J/m)	1.3 (69.4)	
Unnotched - ft.lb./in. (J/m)	No Breaks (No Breaks)	
Drop Impact, 0.125" plaques, in.-lbs. (J)		210 (23.7) API ⁽³⁾
Hardness		
Rockwell R	85	D-785A
 <u>Thermal Properties⁽¹⁾</u>		
Heat Deflection		D-648
°F @ 66 psi	190	
°C @ 4.64 kg/cm ²	88	

(1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.
 (2) MP determined with a DSC-2 Differential Scanning Calorimeter. Test procedure available upon request.
 (3) Test procedure available upon request.

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All tests were run under laboratory conditions. ASTM (where applicable) testing procedures. The data are intended as a general guide only and do not necessarily represent results that may be obtained elsewhere. The use of TOTAL products must be guided by the users own methods for selection of proper formulation. TOTAL PETROCHEMICALS USA, INC. disclaims any responsibility for misuse or miss application of its products. TOTAL MAKES NO WARRANTY OF MERCHANTABILITY AND THERE IS NO WARRANTY THAT GOODS SUPPLIED SHALL BE FIT FOR ANY PARTICULAR PURPOSE. TOTAL'S liability and customer's exclusive remedy for any claims arising out of sales of its products are expressly limited at customer option to replacement of non-performing goods or payment not to exceed the purchase price plus transportation charges thereon in respect to any material which damage is claimed.

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